

5/44

2469 0588

DART AEROSPACE LTD	Work Order:	24659
Description: Door Kit Doubler kit	Part Number:	D3140-6-8 D3140-06-08
RF 03.01.27		
Dwg: D3140 Rev. B C	Qty:	1
RF 04.11.29		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																				
1	DC	Issue Traveller	fy	05/10/25	1																																																				
2	PK	<div><div>Pick: 5 x MS20426AD34</div><table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D3140-89</td><td>Doubler Assy</td><td>15786</td></tr><tr><td>2</td><td>D3140-101</td><td>Doubler</td><td>N/A B18469</td></tr><tr><td>1</td><td>D3140-241</td><td>Doubler</td><td>B18469</td></tr><tr><td>2</td><td>D3140-303</td><td>Doubler</td><td>B18420</td></tr><tr><td>2</td><td>D3140-67</td><td>Doubler</td><td>B25735</td></tr><tr><td>1</td><td>D3140-87</td><td>Doubler</td><td>N/A</td></tr><tr><td>1</td><td>D3140-92</td><td>Doubler</td><td>B25729</td></tr><tr><td>3</td><td>D3140-95</td><td>Doubler</td><td>B25733</td></tr><tr><td>1</td><td>D3140-98</td><td>Doubler</td><td>B25731</td></tr><tr><td>1</td><td>D3140-99</td><td>Doubler</td><td>B17325</td></tr><tr><td>1</td><td>D3140-85</td><td></td><td>B17326</td></tr><tr><td></td><td></td><td></td><td>25895</td></tr></tbody></table></div>	Qty	Part Number	Description	Batch	1	D3140-89	Doubler Assy	15786	2	D3140-101	Doubler	N/A B18469	1	D3140-241	Doubler	B18469	2	D3140-303	Doubler	B18420	2	D3140-67	Doubler	B25735	1	D3140-87	Doubler	N/A	1	D3140-92	Doubler	B25729	3	D3140-95	Doubler	B25733	1	D3140-98	Doubler	B25731	1	D3140-99	Doubler	B17325	1	D3140-85		B17326				25895	u	06-02-20	1
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3	QC4	Inspect 100% Kit for Completeness	CL	06/02/20	1																																																				
4	PK	Identify and pack for shipping as per PPP D3140-06/-08	CL	06/02/20	1																																																				
5	AC	Cost / part	u	06/02/20																																																					
6	DC	Close W/O Inspect Level 21	RF	06/02/21	1																																																				

Rev	Date	Change	Revised By	Approved
A	02.08.09	New issue	KJ	
B	02.11.13	Removed D3140-65/-81/-83; Added D3140-301	KJ RF	
B1	03.01.24	Replace D3140-301 with D3140-303	RF	

RELEASED
02/11/13 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: PD Date: 06/02/21

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

N° DE COMMANDE - ORDER NO.		DÉP. - DEPT.		DATE 06.02.20	
VENDU À - SOLD TO			EXPÉDIÉ À - SHIP TO Delasfeld		
ADRESSE - ADDRESS			ADRESSE - ADDRESS		

 BlueLine® DCB156

FORMULAIRE DE VENTE – SALES ORDER

Linda Lacelle

From: Roberto Fuentes [rfuentes@dartaero.com]
Sent: Tuesday, February 07, 2006 1:18 PM
To: 'Linda Lacelle'
Subject: RE: request

Yes there are ok, but in you list it missing the follow as per D3140 Rev. D drawing for a complete set of spacedoor:

D3140-89 (2)
 D3140-92 (1)
 D3140-104 (1)

Check with David if we send D3140-09 and D3140-10 Double assembly already assembly by Dart or Delastek they do the assembly? All this part should call D3140-5/-6/-7/-8 ipp's doublers to send to Delastek.

Roberto

-----Original Message-----

From: Linda Lacelle [mailto:llacelle@dartaero.com]
Sent: Tuesday, February 07, 2006 11:47 AM
To: *Roberto Fuentes (E-mail)
Subject: FW: request
Importance: High

Roberto,

Hi,...hope all is fine.

Can you tell me if these doublers are in fact good to ship to Delastek for the spacedoors? And why are some of these not stock, and do not come up short ?? Now we have to make them...

Please advise asap

Thanks

Linda

-----Original Message-----

From: Mélanie Godin [mailto:mgodin@delastek.com]
Sent: Thursday, February 02, 2006 7:27 PM
To: 'Linda Lacelle'
Subject: request

Hello Linda, I need a lot of doubler to produce the Door # D3140. Please send me these parts :

D3140-87 : 2
 D3140-91 : 1
 D3140-95 : 6
 ✓ D3140-97 : 1 ✓
 ✓ D3140-98 : 1 ✓
 ✓ D3140-99 : 2 ✓
 ✓ D3140-101 : 4 ✓
 D3140-103 : 1
 D3140-105 : 1
 D3140-106 : 1
 ✓ D3140-241 : 2 ✓
 D3140-301 : 1
 D3140-303 : 1

2/7/2006